

FLOWBUS®























Introduction



Safety and Credibility

From feasibility studies, engineering, and design and manufacture to maintenance, the Flowbus Corporation is recognized as a leader in the valve automation market for providing enhanced value to our customers. Major business areas include the design and manufacture of industrial valve actuators, as well as the fabrication of valve control and safety systems that enable our customers to improve their performance while lowering their total installed and running costs.

solutions along with continuous improvements and innovation, have allowed

us to successfully and quickly develop our status in the global market.

Engineered Valve Control Expertise

Through the incorporation of engineering excellence and the latest precision manufacturing techniques, Flowbus offers comprehensive solutions for project-specific customer requirements. By combining our high quality product range, expertise, and process experience, we are able to solve complicated process problems with reliable, ontime packages.

Innovative Valve Control Solutions Our customers often remark on the excellent quality of Flowbus products and services. Technical and Engineering Service **Flowbus Provides** Cost Benefits and Effectiveness High Level of Customer Care

Global Ambitions

Flowbus has always been preparing to capitalize on the potential of the international market. Being a global corporation does not simply mean setting the goal of expanding our business abroad. It means accumulating knowledge and experience in local markets and with local clients. We can then move forward with a long-term relationship and partnership with clients from different countries to perfectly fulfill their requirements.

Applications



Oil & Gas

We combine our extensive knowledge of the actuator packages in the oil and gas extraction industry in relation to the operation and development of oil and gas fields as well as the petroleum refining industry to optimize plant processes. In particular, the EPT and EPA series actuators have been certified to meet SIL 3 and 4 ratings in accordance with IEC61508/61511, thus assisting our valuable customers in operating their plants safely.



Chemical

Flowbus meets the various requirements of the chemical industry such as those related to polythylene, polypropylene, monomers, solvents, and ethylene oxide. Because these substances are flammable and reactive, special attention is required to control the environment during their production and handling. By providing a broad range of actuator packages, Flowbus ensures reliable solutions for the chemical and petrochemical industries.



Marine

An extensive knowledge of valves and actuators enables Flowbus to offer complete actuator units to the marine industry for FPSO, FSO, LNG, drilling rigs, TLPs, and other technologies, which will meet the challenges of various types of production floaters. A Flowbus actuator package provides the most advanced technology and operating production efficiency with high reliability and enhanced safety by bringing together specialized expertise in the offshore industry.



Power

Flowbus' reliable products and services support their client's requirements in energy applications. The EP & EH series actuators are designed to meet the harshest of service requirements and the most demanding of standards. Flowbus actuators are designed to exceed the customer's requirements in the most extreme environments on earth. Ultimately, this enables us to help you increase your operational effectiveness.



Desalination

Flowbus supplies complete valve automation systems for three main desalination technologies: multi-stage flash (MSF), multi-effect distillation (MED), and reverse osmosis (RO). Our proven project experience enables us to deliver reliable and cost-effective solutions with the shortest lead times in the industry and meet the market demand despite the fact that the worldo's consumption of fresh water is doubling every twenty years.



Mining

Flowbus' reliable actuators play critical roles in operating valves in severe mining applications, facing high pressure, slurry, and corrosive conditions. In processing facilities around the world, Flowbus is committed to providing essential expertise to the mining and mineral processing industry with technically and environmentally sustainable solutions. Based on our accurate data, extensive experience, and technical expertise, Flowbus improves the safety and efficiency of mining applications.

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Technology and Engineering











Testing, Accuracy, and Assurance





Flowbus is committed to providing our customers with quality products and comprehensive valve control solutions. Based on our extensive knowledge of the valve and actuator industry, we test and qualify a complete product through strict in-house tests. These tests are conducted on every single

product before it leaves our premises. This allows us to ensure that they not only meet the required specifications but also exhibit superior performance that exceeds the customer's expectations.

Reliability through Proven Performance

Based on accurate data, extensive experience, excellent technical expertise, state of the art facilities, and strict in-house testing, Flowbus has been recognized as a reliable actuator manufacturer in the global valve market. The customized valve control solutions offered by Flowbus lead to considerably long, safe, and effective operation and maintenance in our customer's plants.



Continuous Research and Development

Flowbus focuses on the continuous improvement and innovation of our products and services through years of experience and study. Thanks to this commitment to developing high-quality and effective products, Flowbus is able to offer a wide range of pneumatic, hydraulic, and electro-hydraulic actuators with various designs: double acting, spring return, rack & pinion, symmetric, and canted yoke for rotary and linear valve operations. Quick valve actuation using pneumatic and hydraulic actuators designed by Flowbus ensure excellent valve control in less than 1 s to the

Standards and International Certification

Flowbus products are designed, manufactured, and inspected in conformity with

ISO9001

valve's safe position.

- ISO14001
- SIL 3 & 4
- OHSAS 18001
- ATEX • CE 0036
- GOST-R
- IP66/67

















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Products & Services

FLOWBUS

EP-Pneumatic Actuators, Quarter Turn

EPT Series : Heavy Duty Actuators



modulating duty, and can be provided with either symmetrical or canted torque output to suit the duty requirements of the valve. They have been certified to meet SIL 3, 4 ratings in accordance with IEC 61508/61511, which will support plant operations under safety instrumentation systems.

- · Reliable Heavy Duty Design
- Torque range 398 N.m(3,682inch-lb) to 800,000 N.m (7,088,000 inch-lb)
- Symmetric and Canted Scotch Yoke Mechanism
- · External Tie Rods for protection the cylinder tube
- Wear and Corrosion Resistance
- · Advanced Sealing Compounds
- Suitable for severe aplications

EPA Series: Heavy Duty Actuators



EPA-Series actuators

provide rugged and compact solutions for quarter-turn valve actuation. The scotch voke design offers a high torque output while reducing maintenance requirements. They have been designed with an inherently safe spring return unit that prevents the accidental release of the spring force, and ensures that installation or maintenance can be performed in complete safety.

- · Inherenly Safe Heavy Duty Design
- Torque range 36 N.m(310 inch-lb) to 6,957 N.m (61,570 inch-lb)
- · Symmetric Scotch Yoke Mechanism
- Dual Valve Mounting Pads for easy change the spring fail mode
- Wear and Corrosion Resistance
- · Advanced Sealing Compounds
- · Suitable for harsh industries

EP-Pneumatic Actuators, Linear



technical performances. Our proven design and engineering expertise has developed a product suitable for the sever industry.

- · Relaible and Compact Linear Actuators
- Thrust range 50 N(11 lbf) to 950,000 N(231,407 lbf)
- · Suitable for harsh environments
- Double Acting and Spring Return
- · Latest Design Technologies applied
- Corrosion Protection

EH-Hydraulic Actuators, Quarter Turn

EHT Series: Heavy Duty Actuators



This is ideal for quarter-turn valve applications. The EHT actuator is smaller than other actuators offering similar torque outputs. which reduces the overall valve package envelop, allowing for a more compact design.

- · Reliable and Safe Heavy Duty Design
- Torque range 468 N.m(4,142inch-lb) up to 268,486 N.m (2,376,302inch-lb)
- · Symmetric and Canted Scotch Yoke Mechanism
- Wear and Corrosion Resistance
- · High levels of static and dynamic sealing
- Suitable for severe aplications

EPR Series : Compact Actuators



EPR-Series actautors feature a compact Rack & Pinion and modern Scotch Yoke mechanisms. The extruded aluminum body incorporates an advanced, hard anodizing treatment on the internal and external surfaces and the body can also be provided in a number of optional finishes including PTFE coated, electroless nickel plated, and a variety of polyester power coated colors for udrability incrase and corrosion protection.

- Extremely compact and modern design
- Torque range 2 N.m (18 inch-lb) to 5,877 N.m (52,003 inch-lb)
- Rack and Pinion, Scotch Yoke Mechanism
- Extruded Aluminum Body
- Wide Range of Torque Outputs
- Corrosion Protection

EPAR Series : Compact Heavy Duty Actuators



An extremely compact rack & pinion EPAR actuators offer the most reliable and economical solutions under the harsh environments. The modular design allows the actuator to be easily converted from double acting to sing acting configuration, and provide for the simple addition of ancillaries. The actuaors are designed to provide safe, simple and compact performance and maintenance The units are manufactured with the highest QA procdures, so confidence is built in.

- Extremely compact heavy duty actuators
- Torque range 12 N.m(52,016 inch-lb) to 4,200 N.m(37,173 inch-lb)
- Optimum for harsh environments
- · Latest Design Technologies applied
- · Advanced Rack and Pinion Mechanism

- Wear and Corrosion Resistance

Electro Hydraulic Actuators



The self-contained Electro-Hydraulic actuators consist of control, hydraulic, and power modules incorporating a motor driven pump with a hydraulic cylinder. These actuators offer complete tailor-made solutions to a client's application needs such as emergency shutdown (ESD), on-off modulating control, and partial stroking tests with minimal effect on the process.

- A Complete Tailor-made solution
- · Versatility-Contorl, Hydraulic, Power Modules
- Various Power Single phase, three phase or 24VDC
- Wear and Corrosion Resistance
- Bus Commuications
- · Suitable for severe aplications

EHA Series: Compact Heavy Duty Actuators



The rack & pinion EHA hydraulic actuators offer the most reliable and compact solutions under the harsh environments. Flowbus is able to make the EHA a high quality, reliable actuator, utilizing tried and tested methods of operation combined with the latest innovations in technology. A low friction, corrosion resistance internal coating is applied to ensure perfect operation of the internal components while the heavy duty construction and external coating protect the actuators from corrosive environments.

- Reliable and compact hydraulic actuators
- Torque range 12 N.m(52,016 inch-lb) to 4,200 N.m(37,173 inch-lb)
- · Optimum for harsh environments
- · Latest Design Technologies applied
- · Advanced Rack and Pinion Mechanism
- · Wear and Corrosion Resistance

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Various Products & Services

Quick Operation Actuators



Flowbus can meet customer's requirement for achieving a very short time in emergency operation of valves with using our own technology such as damper valve and FQV service valve. We can provide two series of quarter turn quick operating actuators; Hydraulic and pneumatic quick acting actuator. Depending on customer requirements and process conditions, various ancillaries such as limit switches, solenoid valve, poppet solenoid valves and so on are optimally selected to ensure the perfect valve operation.

Fire Proofing Solutions



Through the installation of various fire protection systems, critical valve actuation systems can be efficiently protected from danger and damage from fire. Flowbus is able to offer fire proofing systems for both new and existing actuators and controls systems in accordance with UL 1709.

FB-Series: Declutchable Gear Override



The compact FB declutchable gear override provides efficient, precise performance for quarter-turn manual override duties. The gearbox is specially designed to offer quick and simple operation of the highest torque valves when the air or power supply fails. High precision, selflocking gears provides safe, positive manual positioning and extend gearbox life.

- Efficient performance for manual operation duties
- Torque range 225 N.m to 9,700 N.m
 - · Safe and Simple Operation
- High precision, self-locking gear design
- Wear and Corrosion Resistance

Mounting Kits and Coupling



Flowbus mounting kits and couplings can be designed and manufactured for valves and actuators in accordance with ISO 5211 or to meet specific customer requirements.

Various Products & Services

Valve Automation Packages





Flowbus has been successfully building a good reputation in the valve automation industry by sharing our extensive knowledge of valves and actuators. We provide significant value added advantages to meet customer requirements and offer single source responsibility for all of

the valve automation systems that we design, build, test, and dispatch. Our experienced engineers take efficiency, reliability, and cost reduction seriously with the goal of suiting our customer's specifications, while they provide automation using

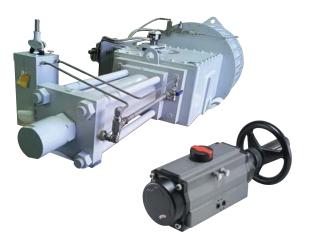
various ancillaries such as solenoid valves, position and limit switches, brackets, and other accessories. From simple on-off duties to complete modulating packages, Flowbus can supply the ideal automation package to suit almost any duty or customer requirement.

- Emergency Shutdonwn(ESD)
- High Integrity Pressure Protection Systems(HIPPS)
- Partial Stroke Test (PST) according to IEC61508
- Fire Protection to UL1709
- Pneumatic / Hydraulic Control Panels
- Local Control Panels
- Quick Operation
- Lockup Function
- Fieldbus Modulating Duties



Various Manual Overrides

Various manual overrides such as jackscrew, gear and hydraulic override can be incorporated in accordance with customer's requirements. The specially designed hydraulic override cylinder is installed inside the spring module; this standardizes actuator overall length and isolates the hydraulic fluid to eliminate contamination and spillage.



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FLOWBUS Corporation

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